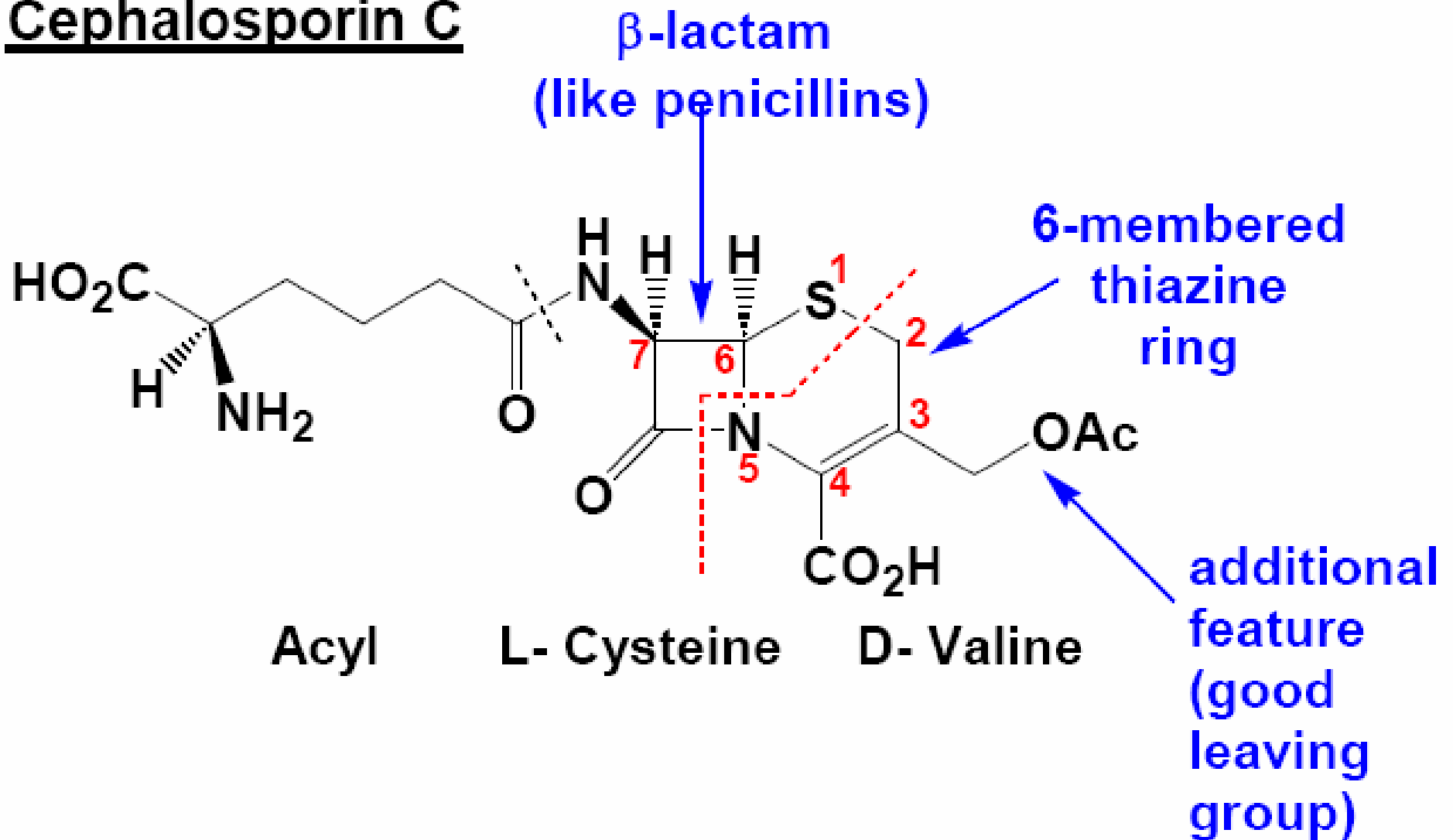
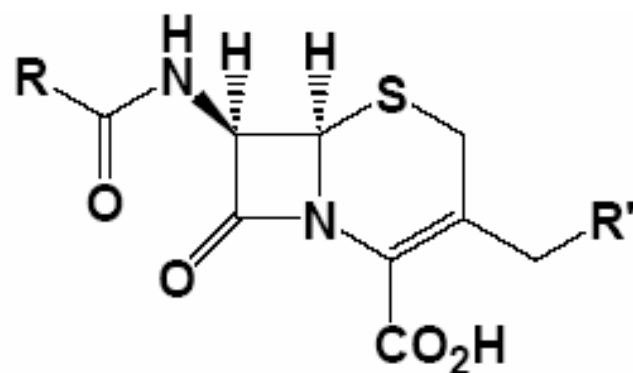


### III. Sản xuất chất kháng sinh CEPHALOSPORIN

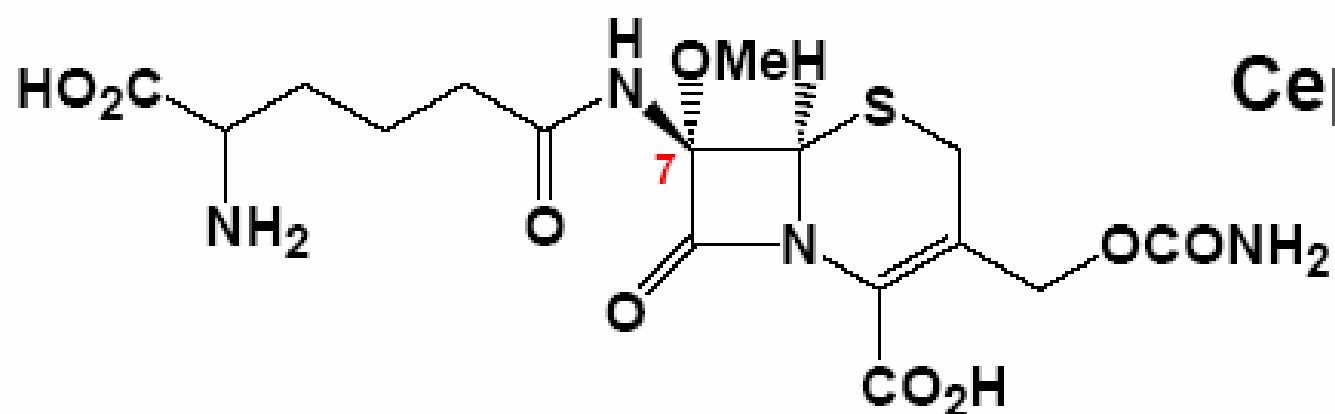
## 1. Giới thiệu chung

### Cephalosporin C



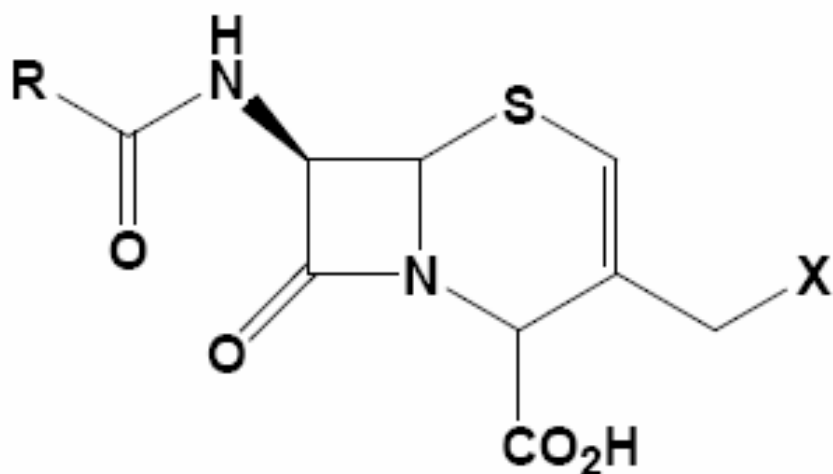


	<u>R</u>	<u>R'</u>	activity	$\beta$ -lactamase resistance	<i>Pseudomonas</i> activity
cefaloidine (1966)			✓	✗	✗
cefuroxime (1977)			✓	✓	✗
ceftazidime (1983)			✓	✓	✓



**Cephalexin C**

- The presence of the conjugated double bond is also important



is not active

## 2. Phân loại Cephalosporin

- Cephalosporin thế hệ 1
- Cephalosporin thế hệ 2
- Cephalosporin thế hệ 3
- “Cephalosporin thế hệ 4”

Classification	Spectrum
<b>Ist generation</b> Cefazolin (Ancef, kezol.) Cephalexin (Keflex etc) Cefadroxil (Duricef) Cephradine (Velosef)	<b>good against Gram (+); modest against Gram (-)</b> <i>Streptococci (except penn-resistant); Staphylococcus (except Methicillin-resistant strain)</i>
<b>IIInd generation</b> Cefuroxime (Zinacef) Cefoxitin (Mefoxin) Cefprozil (Cefzil) Cefaclor (Ceclor) Cefuroxime acetyl (Ceftin) Loracarbef (Lorabid) Cefotetan (Cefotan) Cefranide (Precef)	<b>Increased activity against Gram (-) but much less active than IIIrd generation</b> <i>Gram (-) e.g., Enterobacter sp, Klebsiella sp., haemophilus influenza; Not active against gram + as Ist generation</i>

### IIIrd generation

Cefotaxime (Claforan)  
Cefpodoxime proxetil (Vantin)  
Cefibuten (Cedax)  
Cefdinir (Omnicef)  
Cefditren pivoxil (Spectracef)  
Ceftriaxone (Rochephin)  
Ceftizoxime (Cefizox)  
Cefoperazone (Cefobid)  
Ceftazidime (Fortaz)

### IV generation

Cefepime (Maxipime)

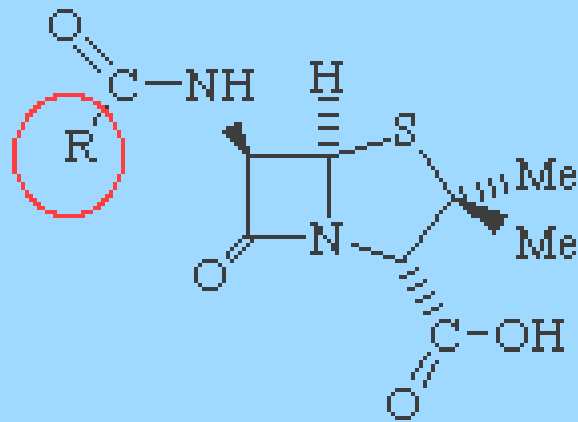
Less active than Ist against Gram (+) but  
more active against *Enterobacteriaceae*  
including  $\beta$ -lactamase producing bacteria

*Active against Pseudomonas*

*Extended spectrum of activity than IIIrd  
generation and have increased stability against  
hydrolysis by  $\beta$ -lactamase*

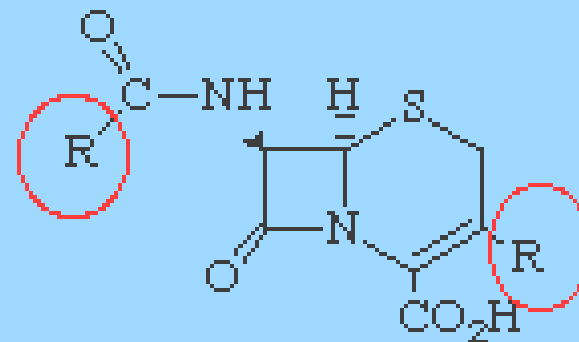


### 3. Chức năng

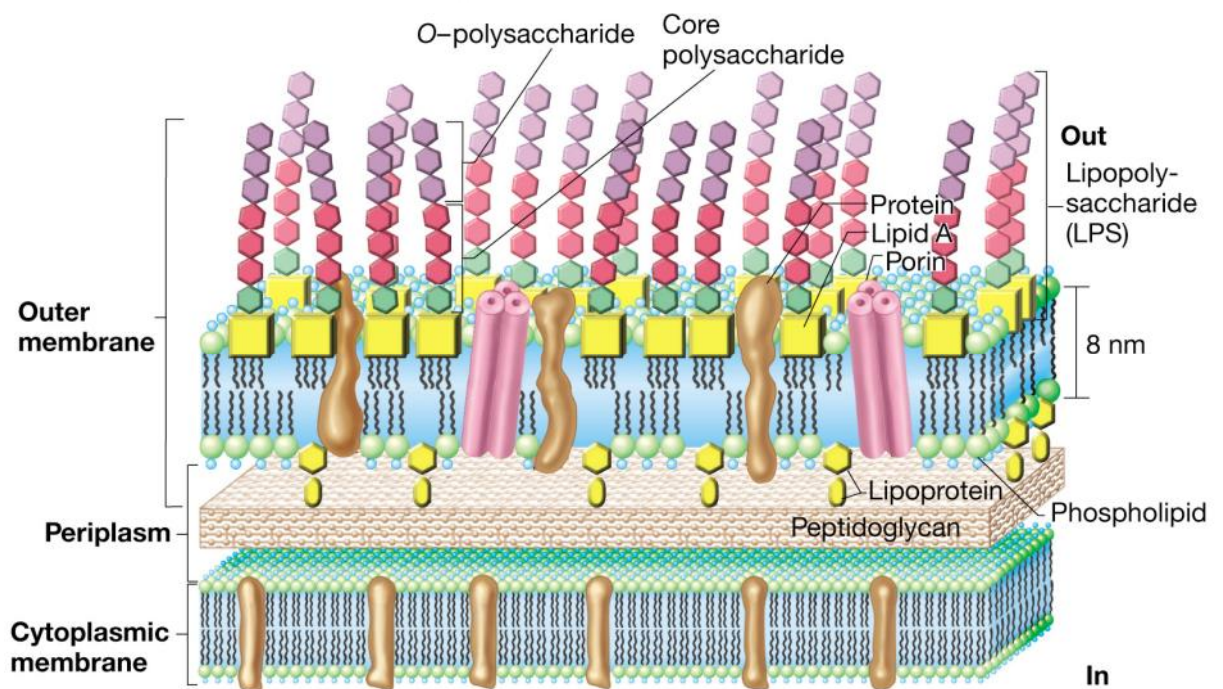
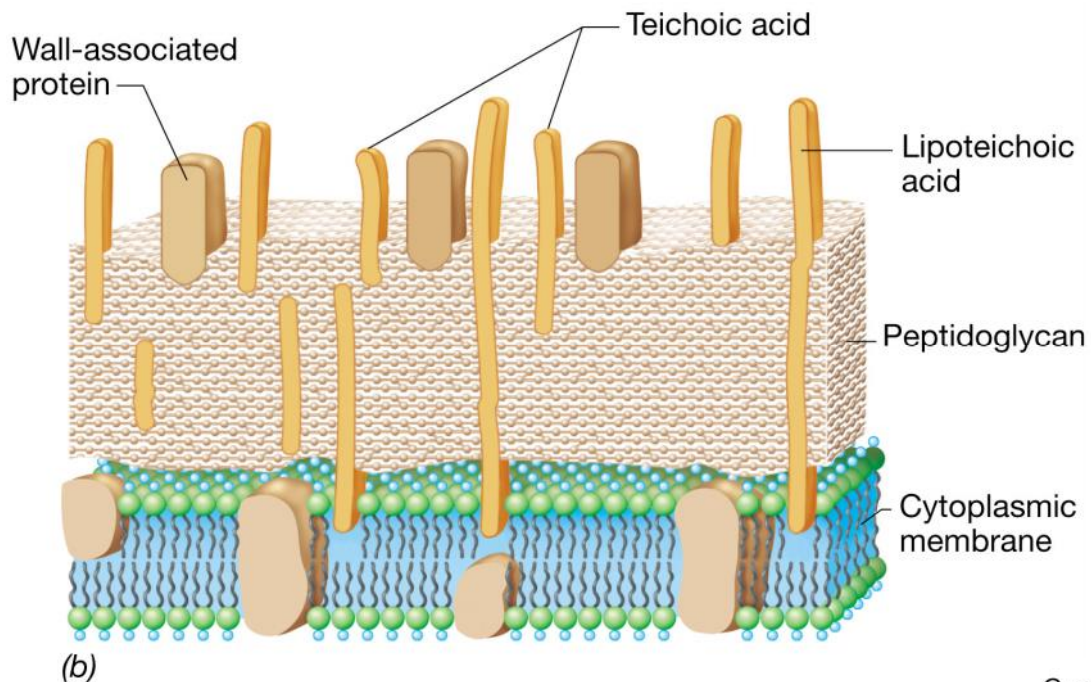


Penicillin

two R groups for variations

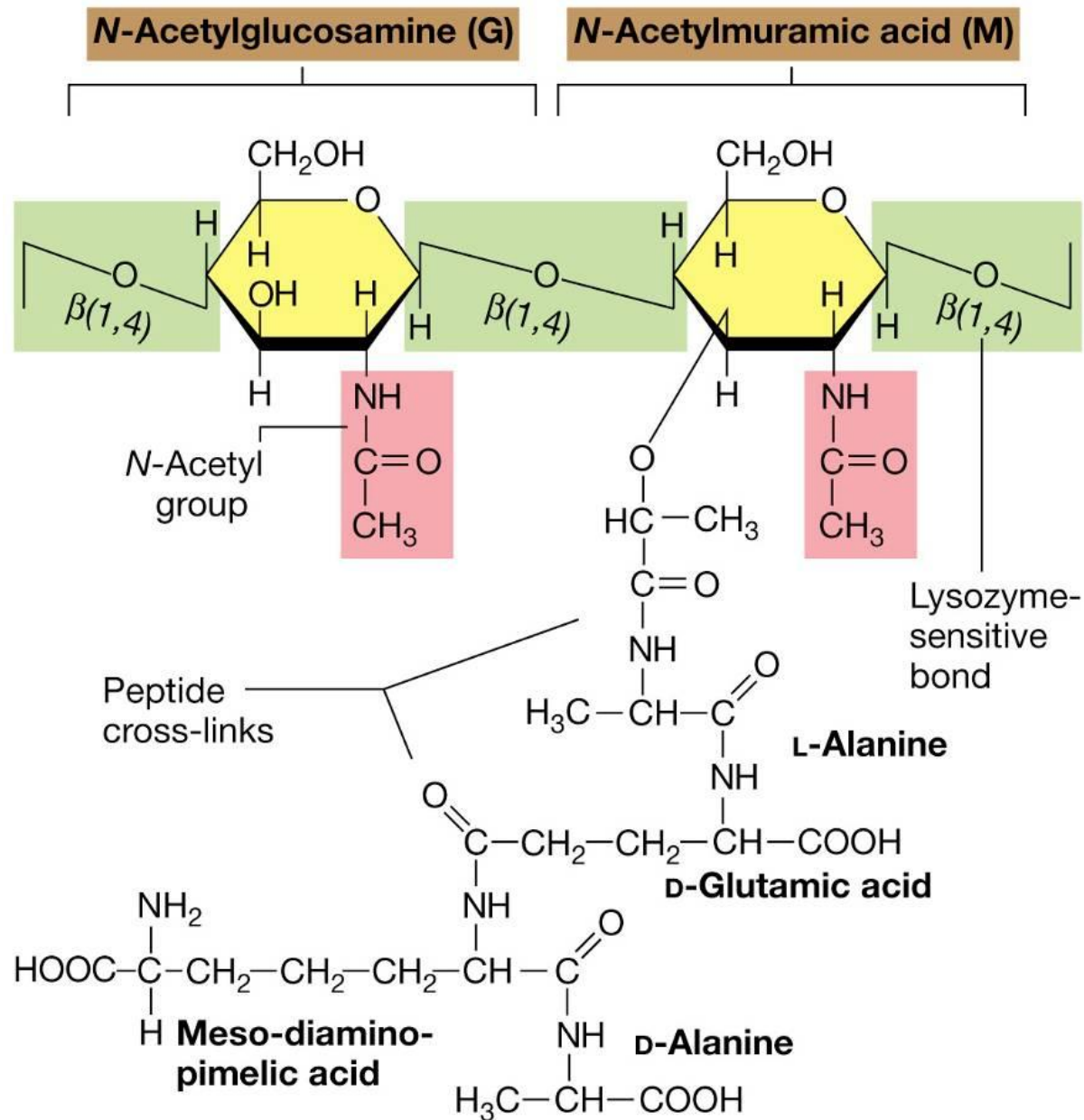


Cephalosporin



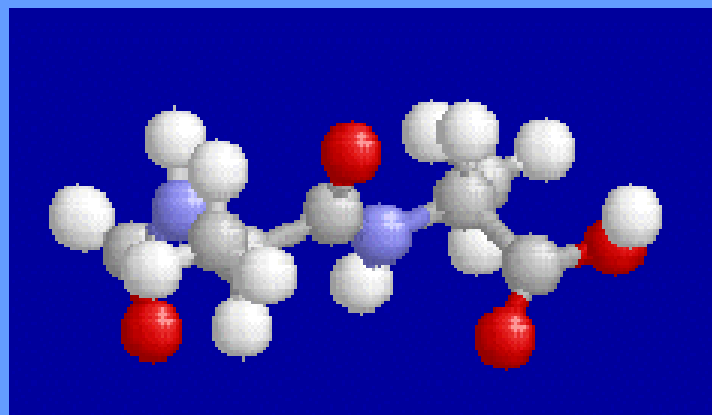
# THE GRAM(+) CELL WALL



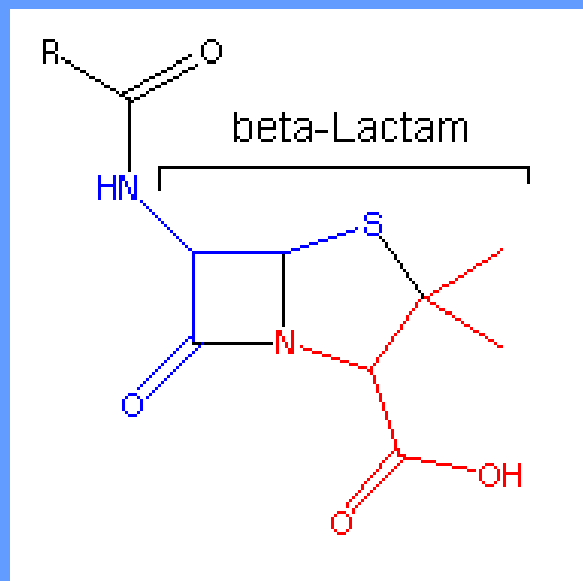


Similarity in  
structure of cell  
wall peptide and  
penicillin

D-alanine-alanine

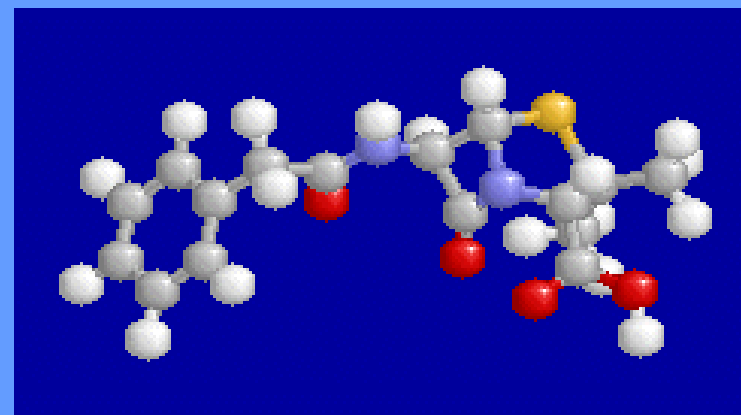


C. Ophardt, c. 2003



Trace red oxygen and  
blue nitrogen backbone

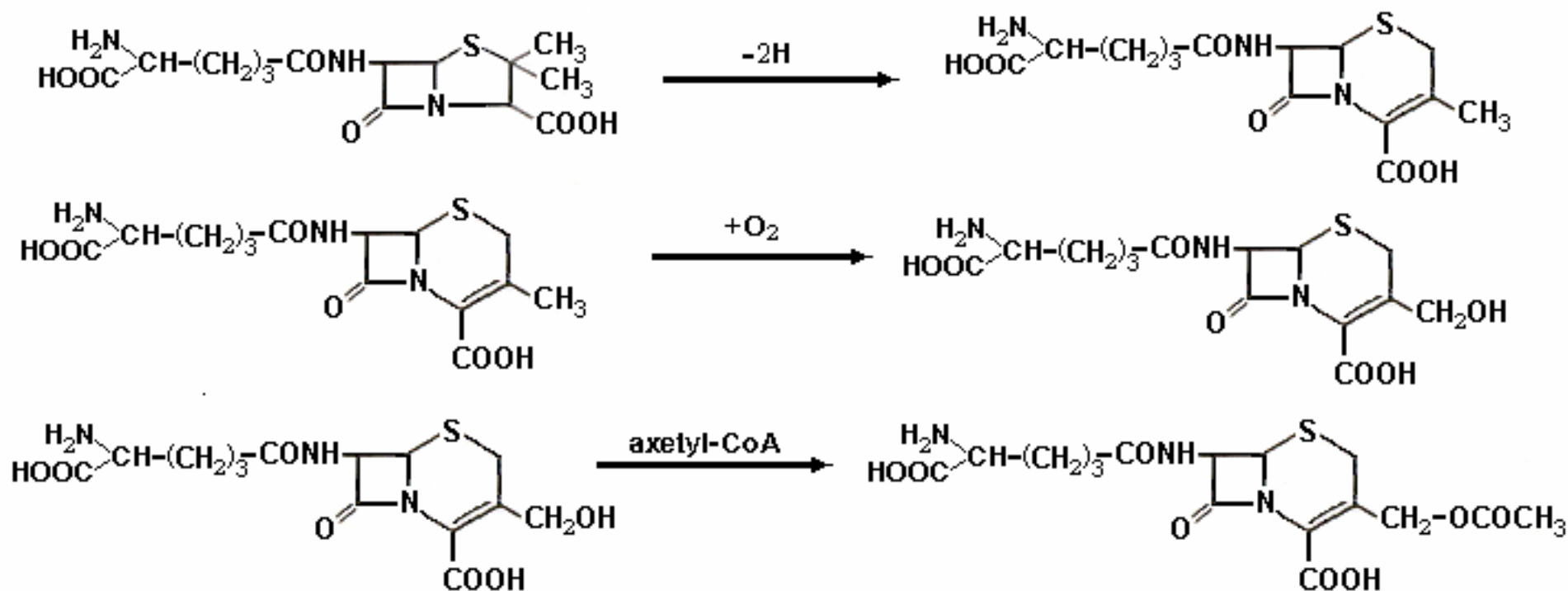
Penicillin



## 4. Sản xuất cephalosporin

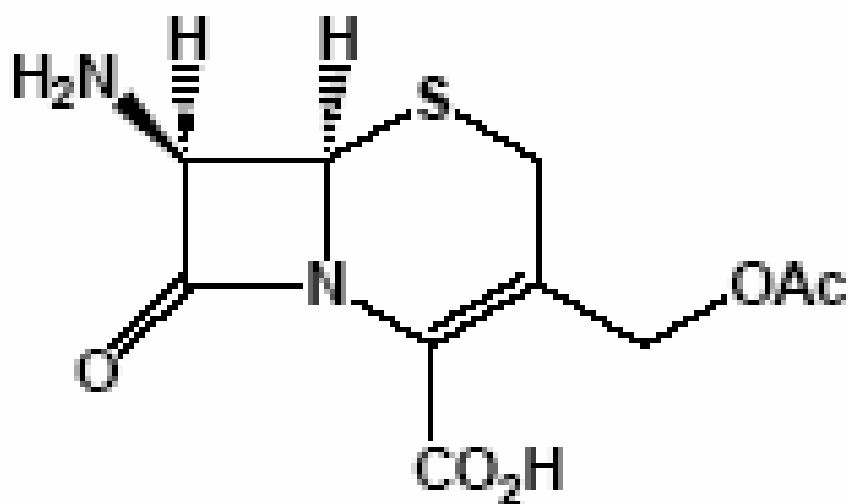
- Sinh tổng hợp
- Bán tổng hợp

# Sinh tổng hợp *Cephalosporium acremonium*



Cephalosporin C is synthesized by *Paecilomyces persicinus* (Amato *et al*, 1976); *Streptomyces clavuligerus* (Aharonowitz and Demain, 1977); *Acremonium chemostati* (Karaffa *et al*, 1996)

# Bán tổng hợp



7-ACA

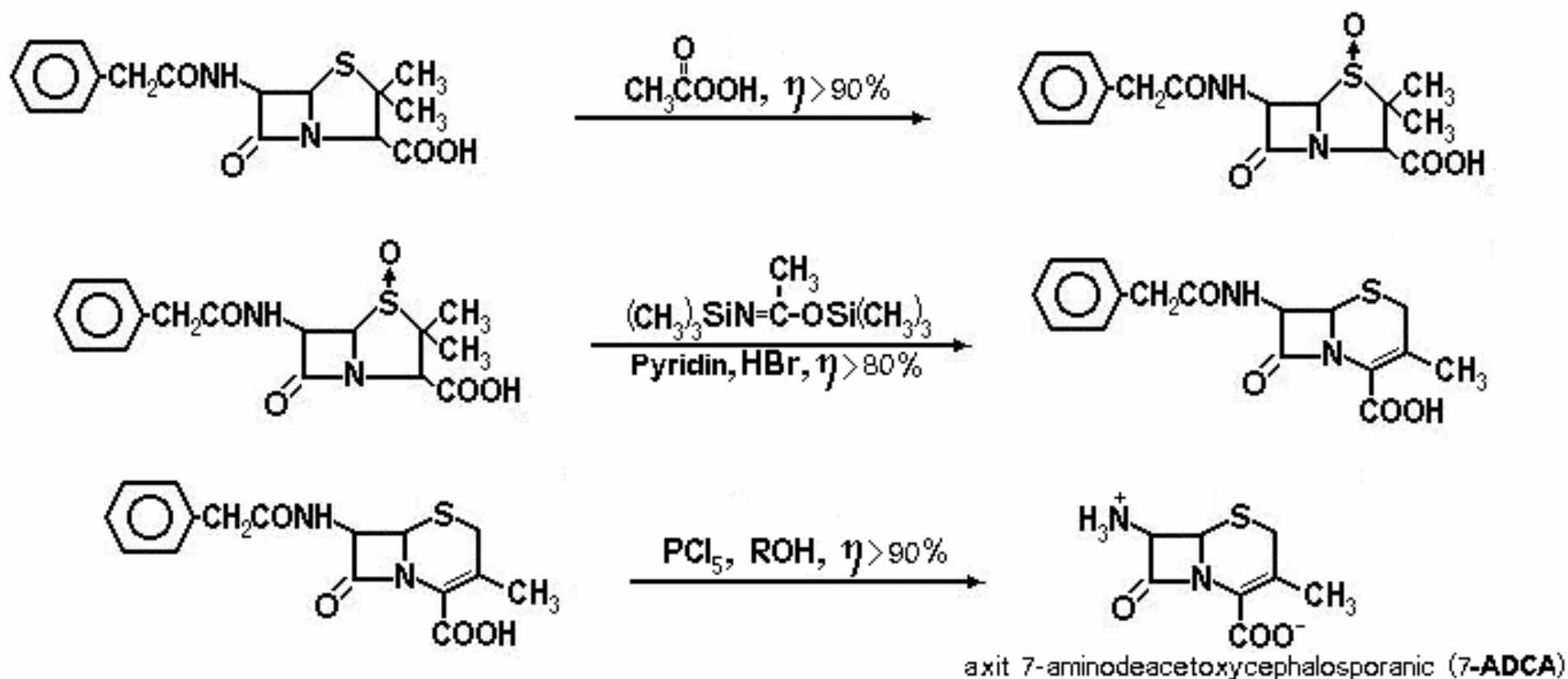


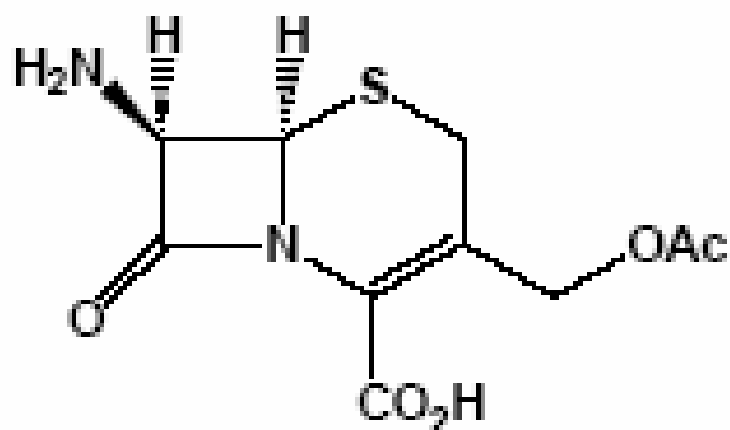
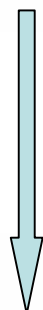
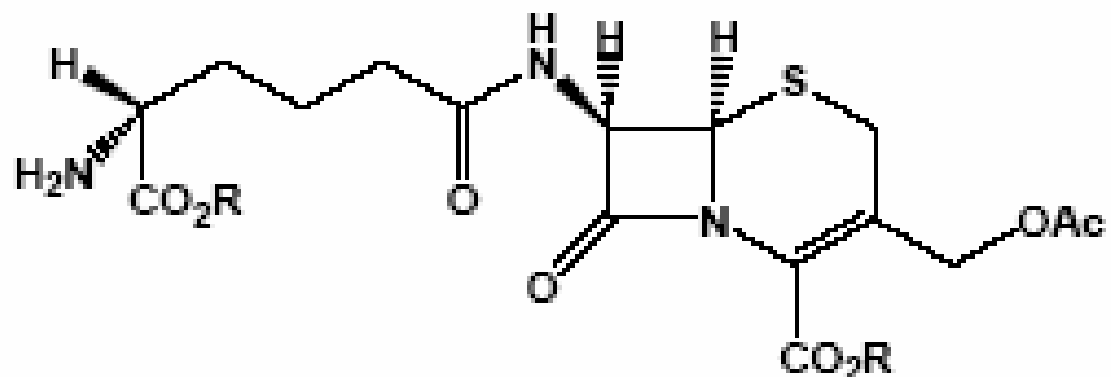
# Bán t ng h p

- 1. T penicilin

thiazolidine  $\longrightarrow$  thiazine

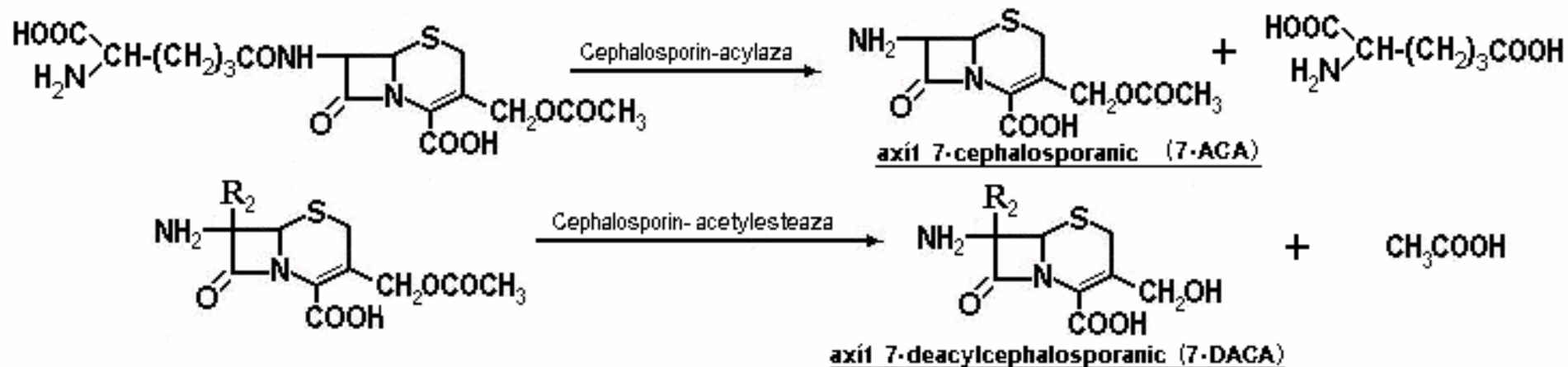
- 2. T Cephalosporin C



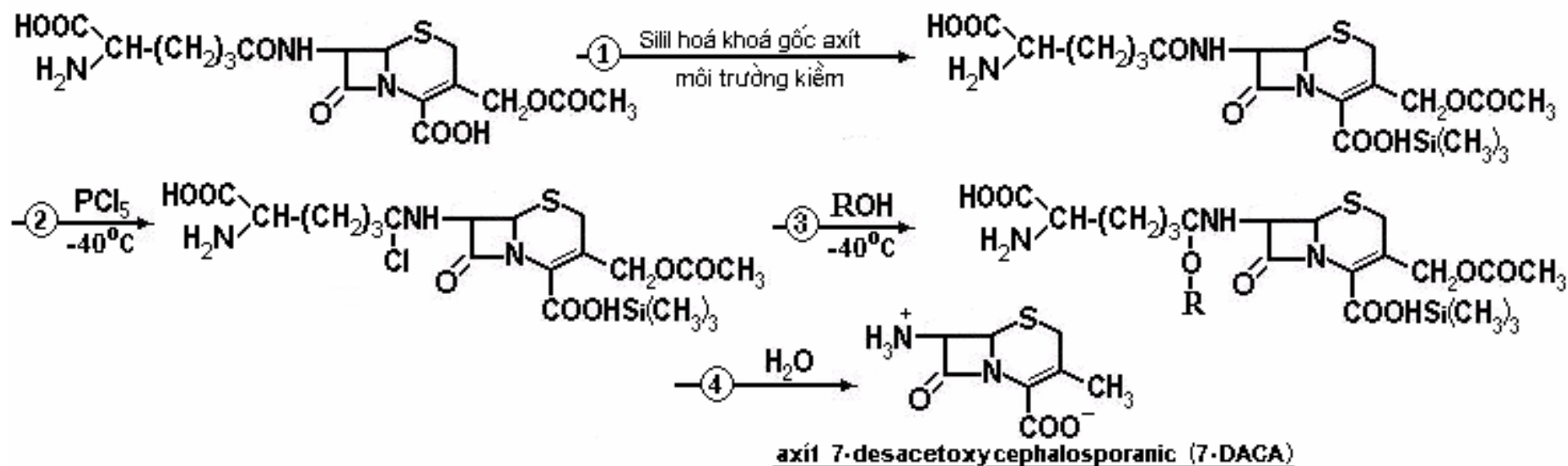


7-ACA

### **a/ Phương pháp enzym**



**b/ Phương pháp hoá học**

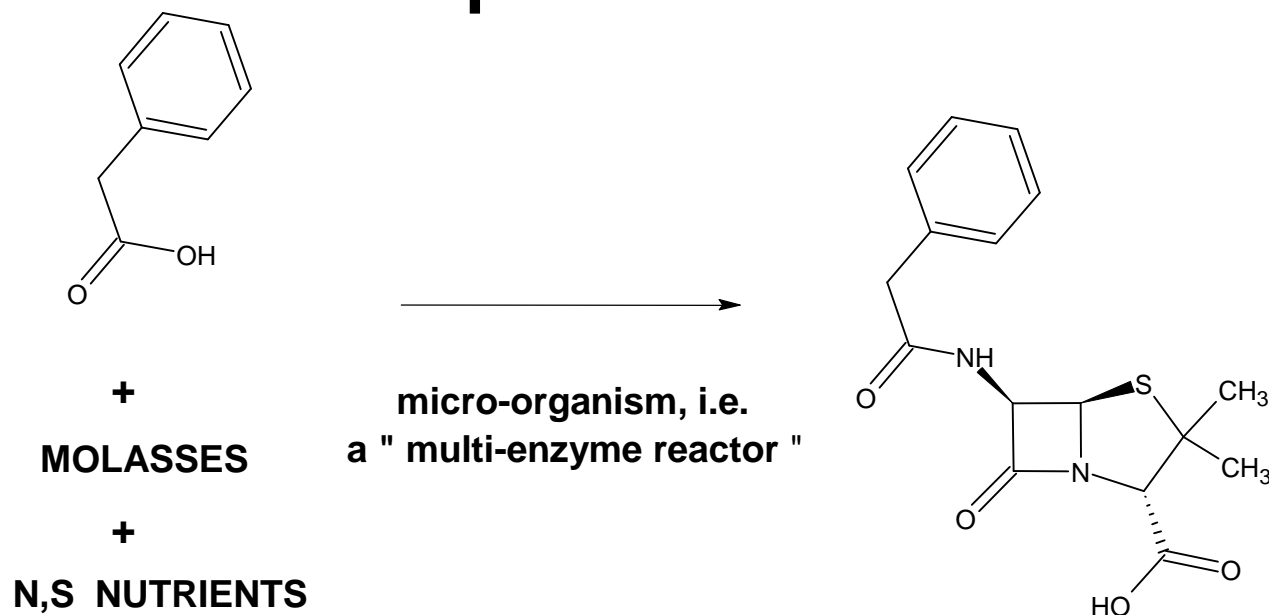


# 7-ADCA. The old process

- In the old process the penicillin nucleus is obtained via fermentation.
- Six chemical transformations were necessary to selectively convert penicillin G into 7-amino-desacetoxy-cephalosporic acid.

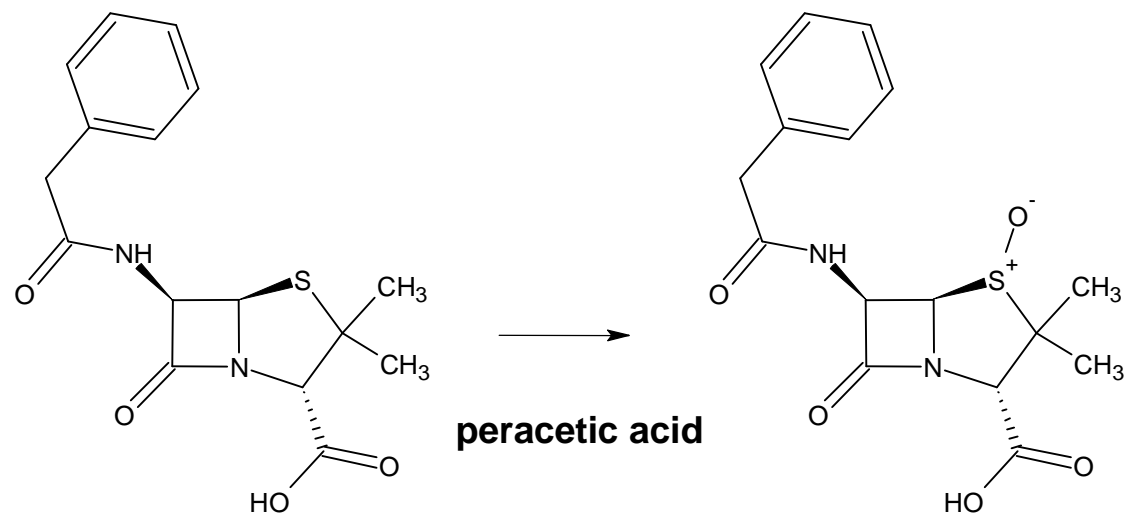
# 1st generation 7-ADCA proces: step 1

1970-1990



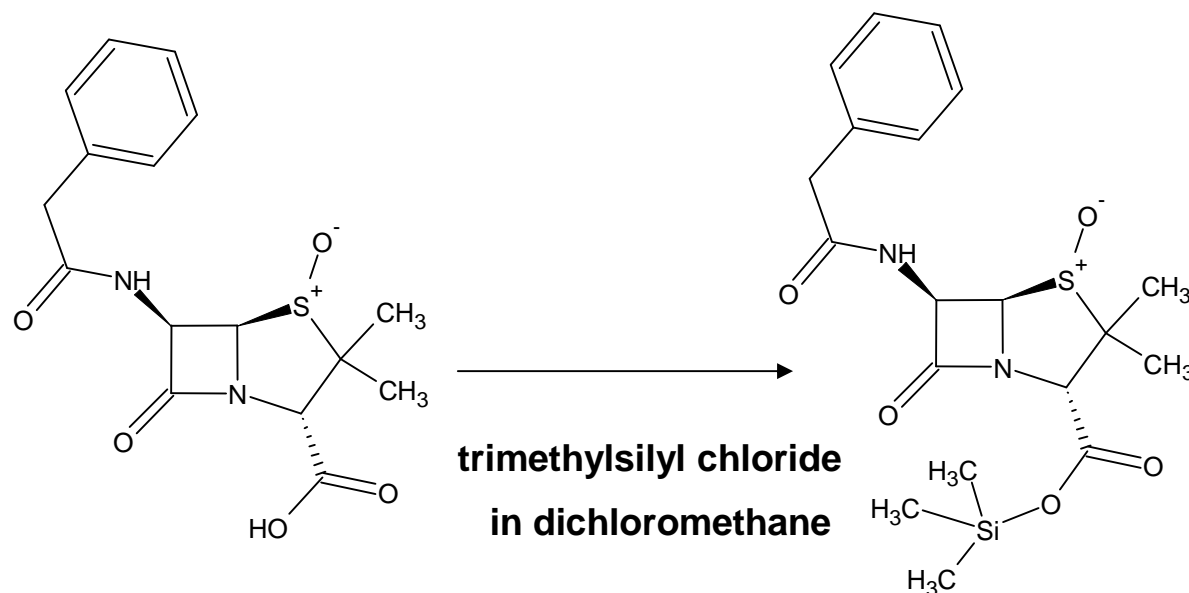
**Penicillin G is produced by fermentation in the presence of phenylacetic acid (This side-chain makes isolation easier than the natural side-chain)**

## Step 2. Oxidation of sulfur



**Oxidation of sulfur with peracetic acid to create the sulfoxide.  
This is necessary to create a leaving group.**

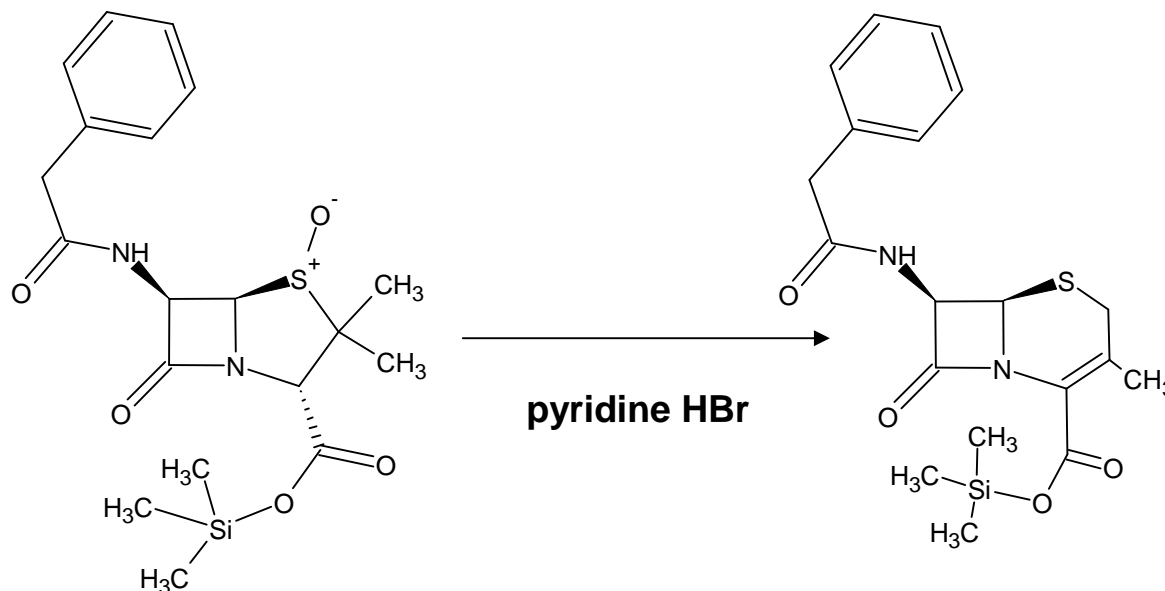
# Step 3. Acid protection



To prevent interference of the acidic group in the next chemistry it is protected as a trimethylsilyl ester.  
Treatment with water will restore the acid group.

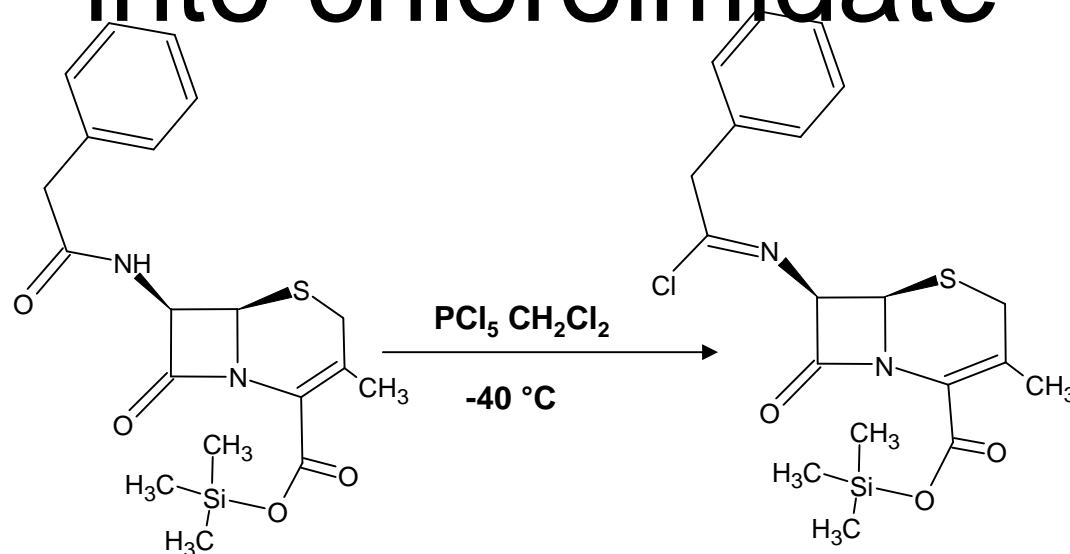


# Step 4. Ring expansion



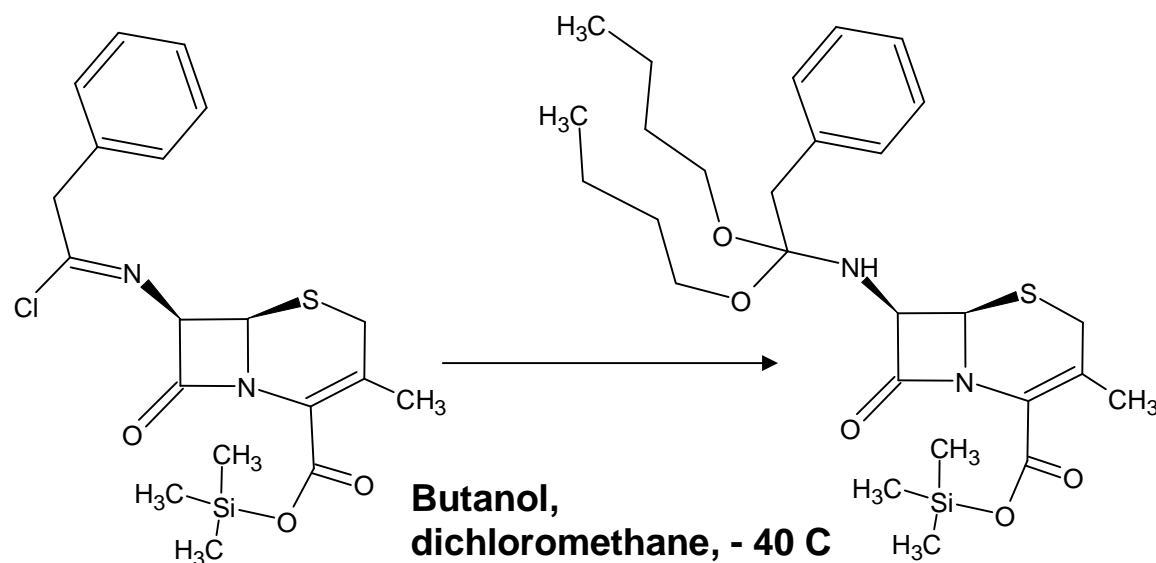
The rearrangement of the sulfoxide to the ring-expanded product is catalysed by a very mild acid: pyridinium.HBr salt. The catalyst ends up in the waste stream.

# Step 5. Conversion of amide into chloroimidate



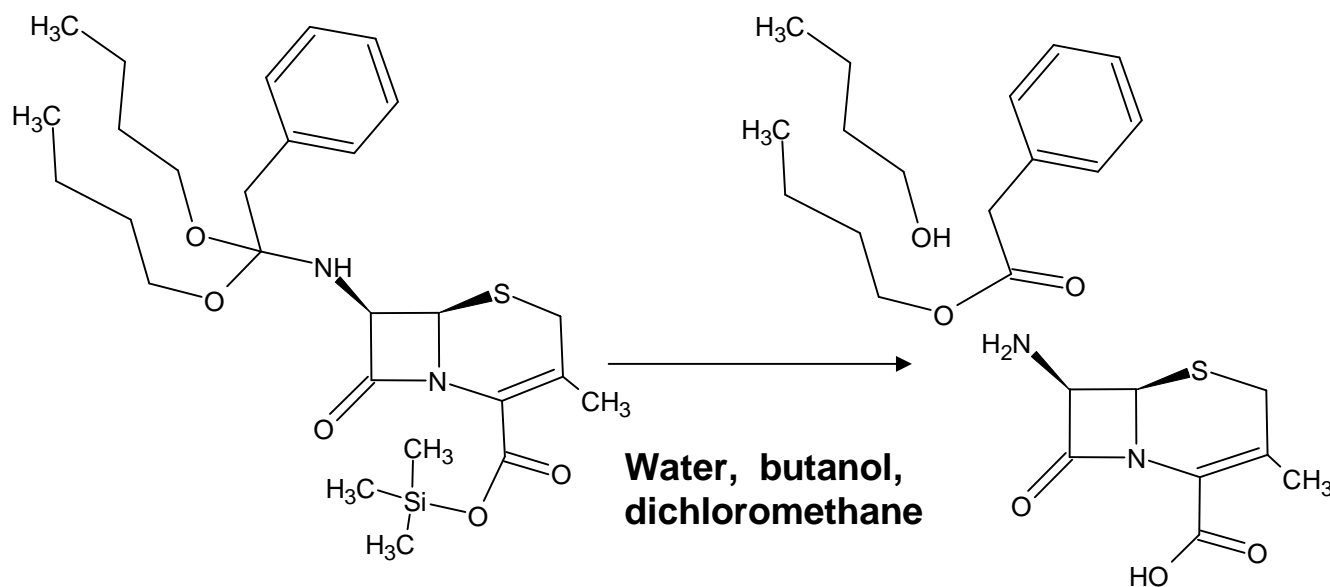
To split off the amide group a selective reaction is needed that can discriminate between the amide group and the beta-lactam (a cyclic amide) group.

# Step 6. Reaction with BuOH



It is still not possible to hydrolyse the chloro-imidate selectively. It needs to be converted into a highly labile ortho ester derivative which can be hydrolysed at low temperature (-40 °C).

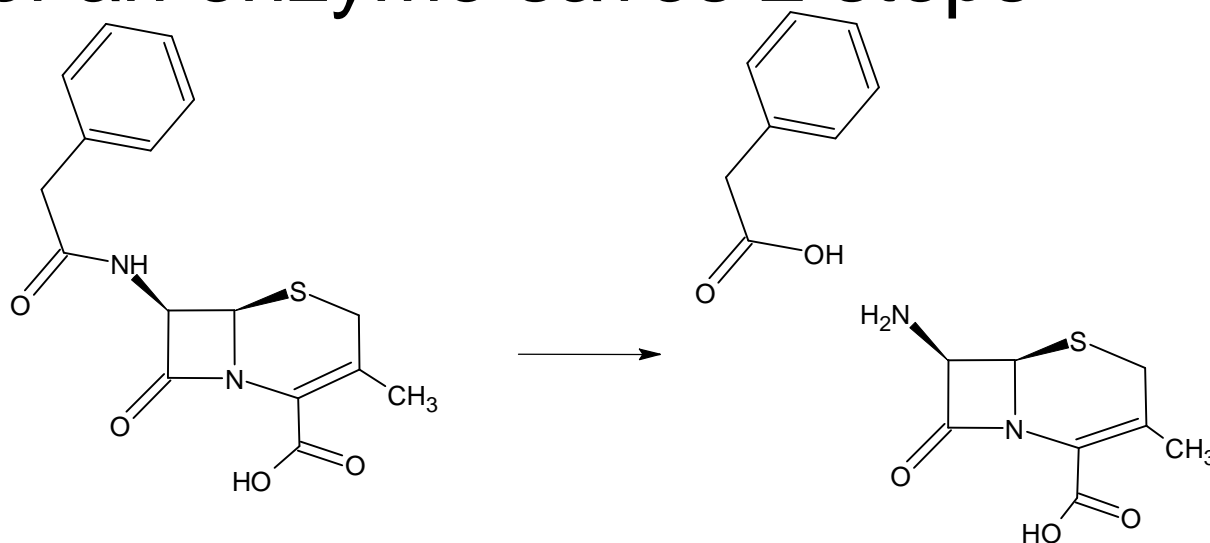
# Step 7. Hydrolysis



- Addition of water hydrolyses both the ortho-ester, as well as the trimethylsilyl ester.
- Phenylacetic acid, butanol and the trimethylsilyl rest go to waste.

## 2nd Generation 7-ADCA process: Use of an enzyme saves 2 steps

1990-2000

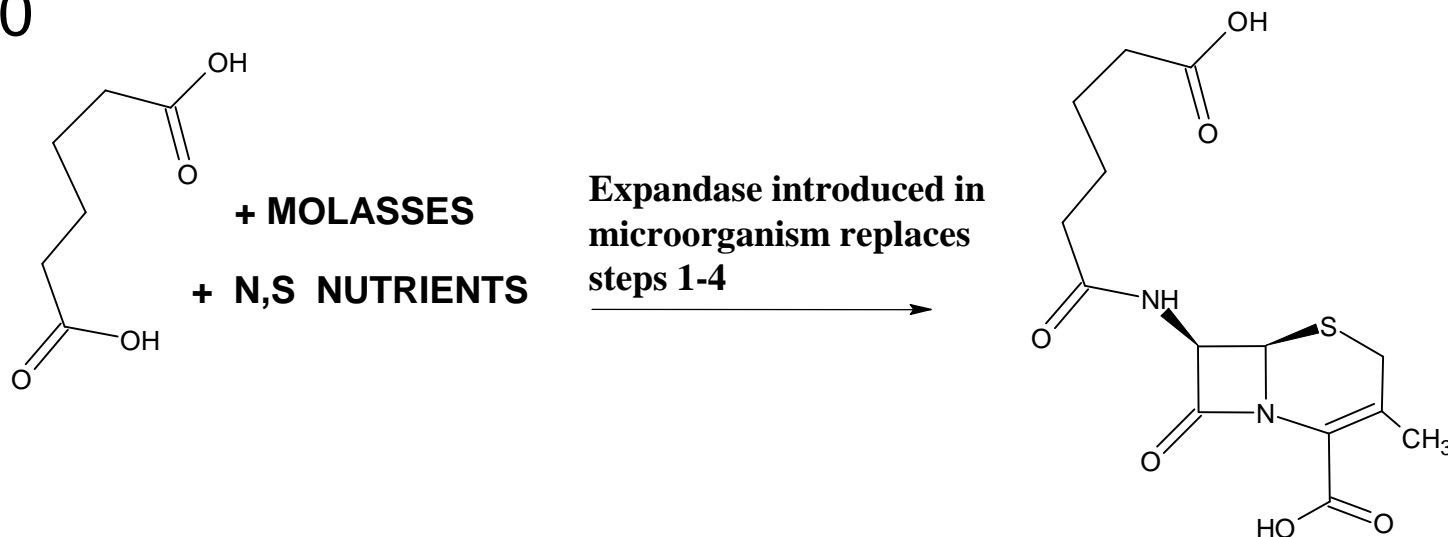


Improvement of steps 5 - 7, including recycle of  
phenylacetic acid for Pen-G fermentation:  
in water; immobilized enzyme (acylase)

- Use of a hydrolytic enzyme immediately generates 7-ADCA.
- An additional advantage is that the phenylacetic acid can now be recycled.

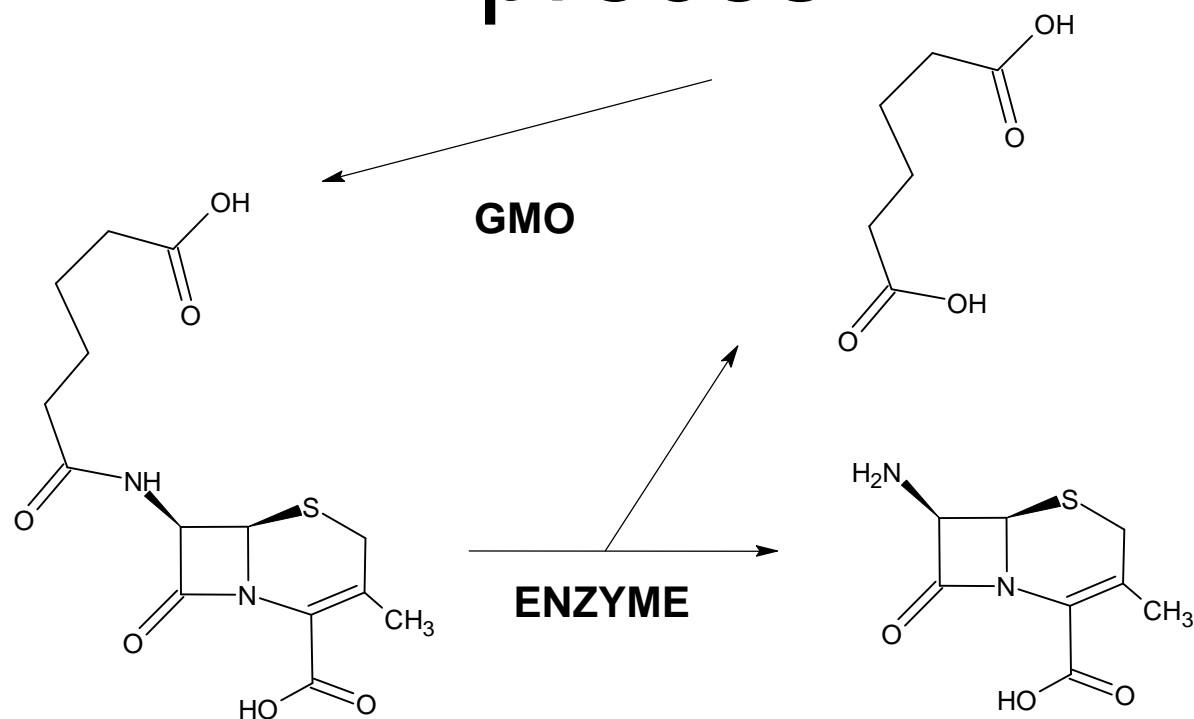
# 3e Generation 7-ADCA proces: Use of a GMO avoids 3 more steps

>2000



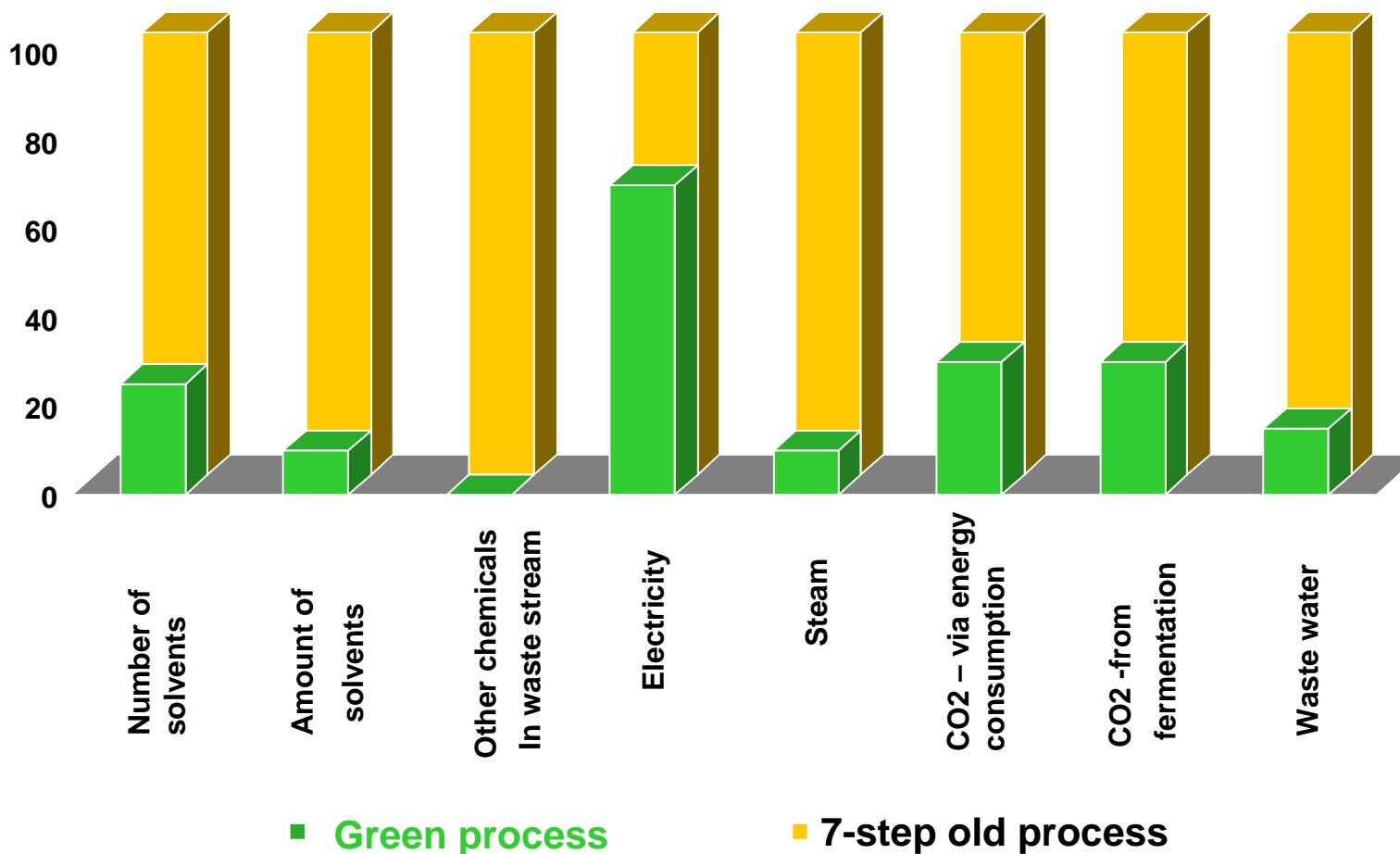
- Fermentation using a genetically modified organism (GMO) leads to the immediate formation of N-adipyl 7-ADCA.
- The genome of the penicillin strain has been supplemented with the gene for an “expandase” enzyme. This enzyme fulfills the role of chemical steps 2 and 4.

# Overview > 2000 7-ADCA proces

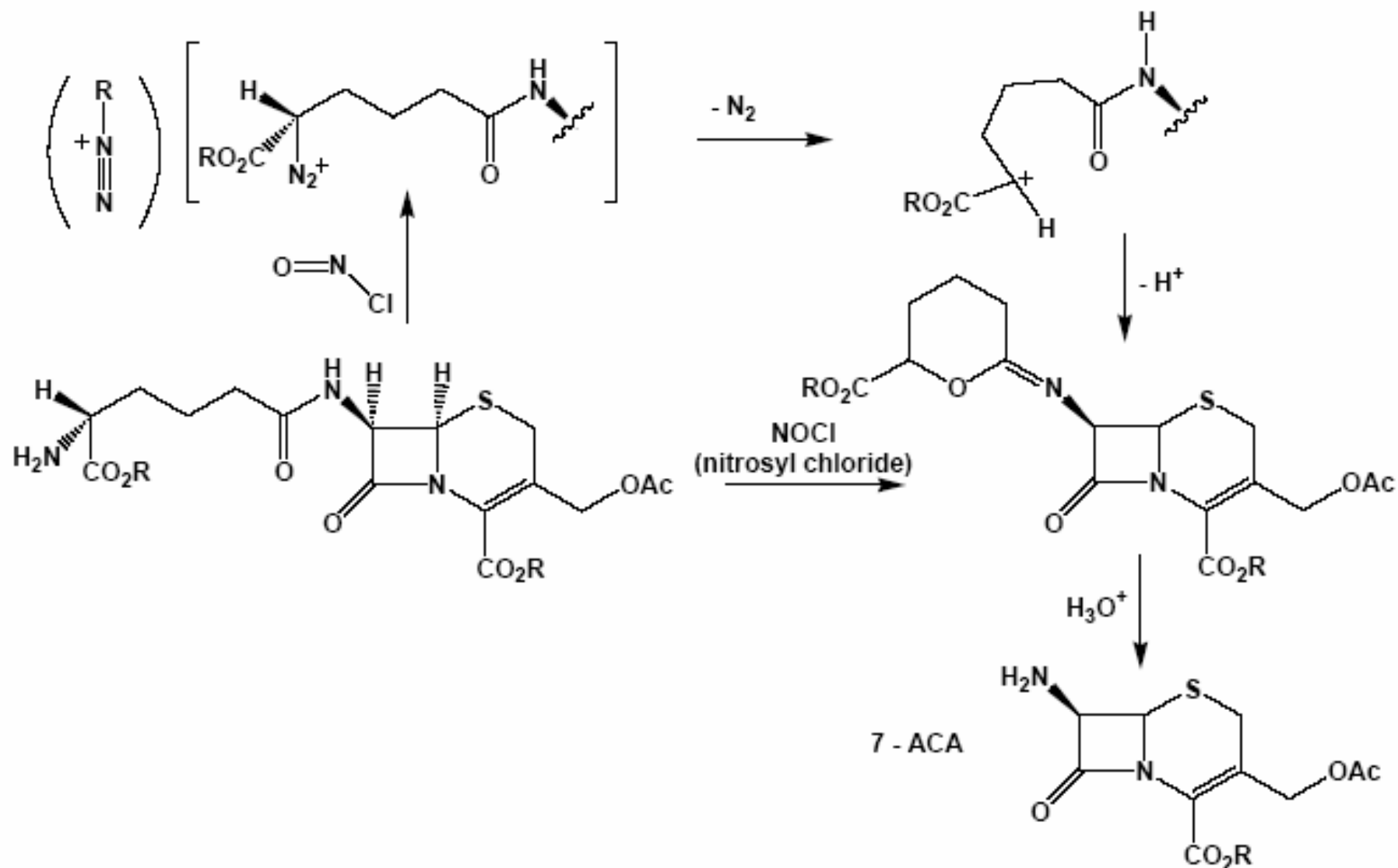


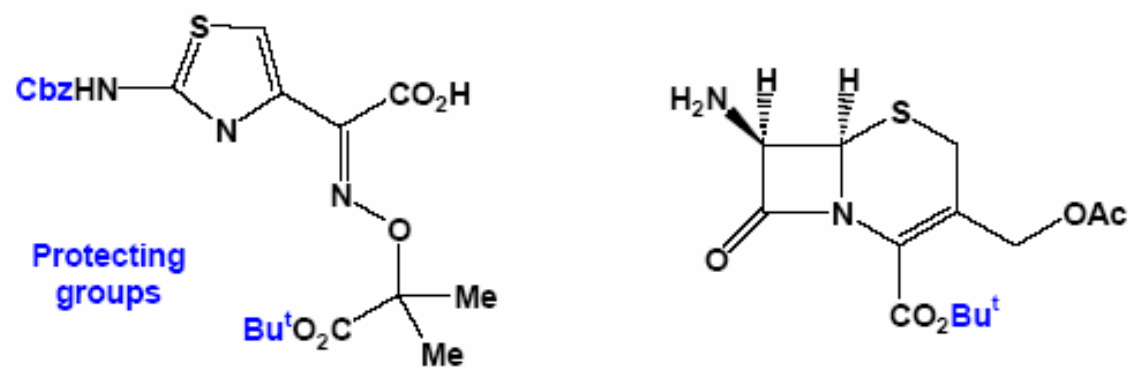
- Only 2 steps in water as solvent!
- Adipic acid can be recycled.
- No large chemical waste streams.
- New process is both more economic as well as environmentally friendly.

# Green 7-ADCA process

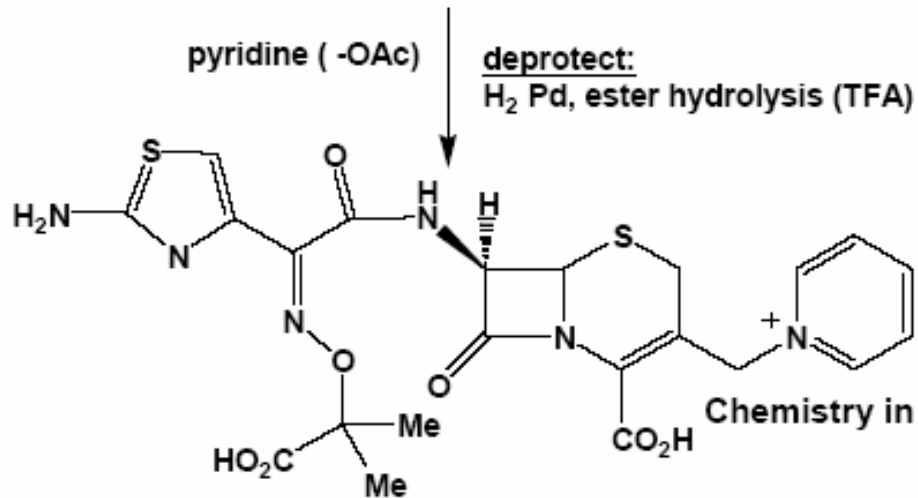
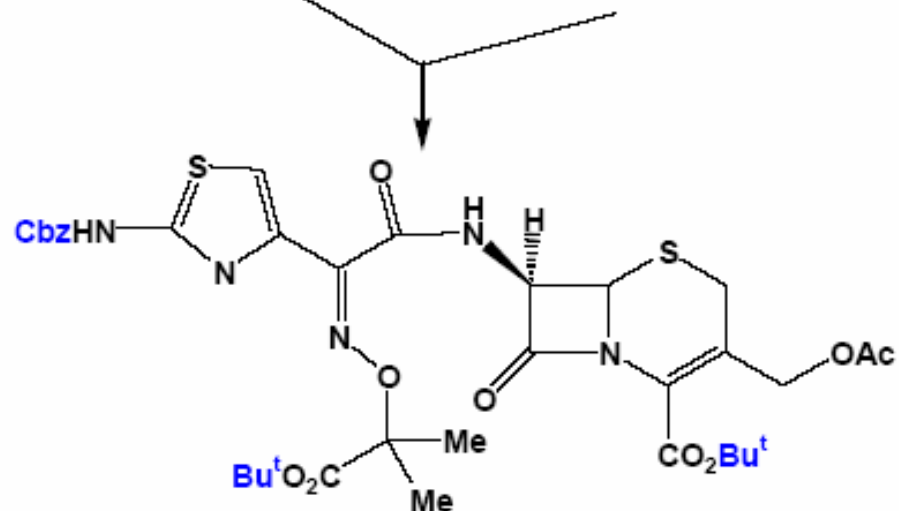








# Ceftazidime



Chemistry in Britain 1987, 976.